

5/30

SLIT

DART AEROSPACE LTD	Work Order:	23772B
Description: Jack	Part Number:	D3336-1
Dwg: D3336 Rev. A	Qty:	106
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AF	05/07/06	10
2	PG	Issue P/O: <u>2008334</u> For D3336-1 Jack P/N: 76508 Possible Supplier: Auto Parts Product Specification sheet is required	A	05/07/06	10
3	RG	Receive and Inspect for transit damage Ensure Product Specification sheet is attached	CL	03/08/08	6
4	MFA	Drill and Tap base of jack using DT8761 as per Dwg D3336	CPL	05/08/09	6
5	MFA	Check ram length, then tack weld as per Dwg D3336	CPL	05/08/09	6
6A	MFA	Drill and Tap ram as per Dwg D3336	CPL	05/08/09	6
7	QC5	Inspect work to Step 6		05/12/13	6
8	ST	Identify and Stock		05/12/13	6
9	AC	Cost / part: _____		05/12/14	6
10	DC	Close W/O Inspect Level 21		05/12/14	6

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED

6B ~~FP~~ Paint base of JACKS using matching red paint and touch-up as required. by [Signature] Date 05.08.12 Qty 6

PTD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05.08.10	6B	permanent change	E	05.12.13			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: Date: 05/12/15

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



**AUTO PARTS EXTRA PIÈCES D'AUTO
TRUCK PARTS EXTRA PIÈCES DE CAMION
AGRI-FARM EXTRA FERME-AGRI
ENGINES EXTRA MOTEURS
TIRES EXTRA PNEUS**



C-04605
Past due accounts bear 2% interest per month (24% per annum). If this account is placed with a 3rd party collection, an administrative cost of 25% will be added. All exchanges and refund claims must be accompanied by this invoice. Electrical parts not returnable. All parts returned are subject to 20% handling charge. All merchandise sold on this invoice remains the vendor's property until this invoice is paid in full.
TERMS: Payment due on 10th day of the following month.

Aucun remboursement sans cette facture. Net 30 jours, 2% de frais d'intérêt par mois (24% par année) sur compte en souffrance. 20% de frais de manutention sur toute marchandise retournée. Clause pénale une indemnité de 25% sera chargée sur compte sujet à des procédures légales. Les marchandises mentionnées sur cette facture demeurent la propriété du vendeur tant qu'elles ne seront pas entièrement payées. Pièces électriques non-retournables.
TERMS: Compte payable le 10 du mois suivant.

SIGNATURE _____

GST / TPS
10035 3366 RT0001

1000 RUE LANDSDOWNE
TEL: (613)632-1191

HAWKESBURY, ON K6A 1H7
FAX: (613)632-2350

TVQ
1016330716 TQ0001

GST/TPS 10035 3366 RT0001

PST/TVQ 1016330716 TQ0001

113336 (613)632-3336
DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

EXP
SHIP
DIER
TO
A
113336
*** SAME ***
C Los 108/08

DATE: 8/08/05
12:39
112 ZZZ

PO:
2008334

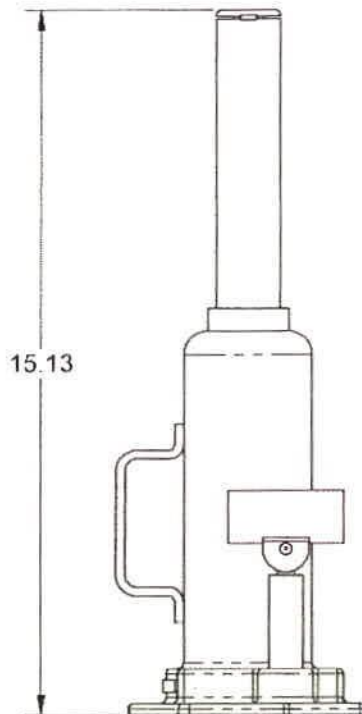
ORD / COM	SHIP / EXP	CODE	PART No / PIÈCES	DESCRIPTION	LIST EACH / CHACUN	COST / COÛTANT	EXTENSION
6	6	NPN>	NOR76508	JR115		120.00	720.00
			DIRECT # 538129	Thank You			0.00
	6	***	SHIP VIA	PIECES/CORE TOT REGULAR	0.00		0.00
INVOICE No / FACTURE 11676323		TYPE / SORTE INVOICE		TOTAL 720.00	DISC / ESC 0.00	FRT / TRANS 0.00	GST / TPS 50.40
						PST / TVQ 0.00	AMT to PAY / À PAYER 770.40

VERSUS BUSINESS FORMS (CORNWALL) (613) 936-1852

874244

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3336	REV. A SHEET 1 OF 1
DATE 04.12.16		TITLE JACK	SCALE 1:2
A	04.12.16	NEW ISSUE	



DETAIL A: SIDE VIEW
SCALE 1:4

REFERENCE ONLY

DRILL 0.201 x 1.00 DEEP
AND TAP 1/4-20 x 0.75 DEEP
AT CENTER OF CAP.

WELD CAP WITH SHAFT
WITH 0.375 LONG
TACKS (2 PLACES)
AROUND PERIMETER

RELEASED
[Signature]
05/02/09

DRILL 0.312 PER
TEMPLATE DT8761
(2 PLACES)

COUNTER BORE $\varnothing 0.38$
IF NECESSARY FOR
CLEARANCE OF BOLT
HEAD (2 PLACES)

TRIM EDGES AS PER
TEMPLATE DT8761
AND PAINT CUTS TO
MATCH COLOR.

D3336-1

NOTES:

- 1) MATERIAL: 8 TONS JACK. POSSIBLE SUPPLIER: AUTOPARTS
MODEL NUMBER 76508
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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